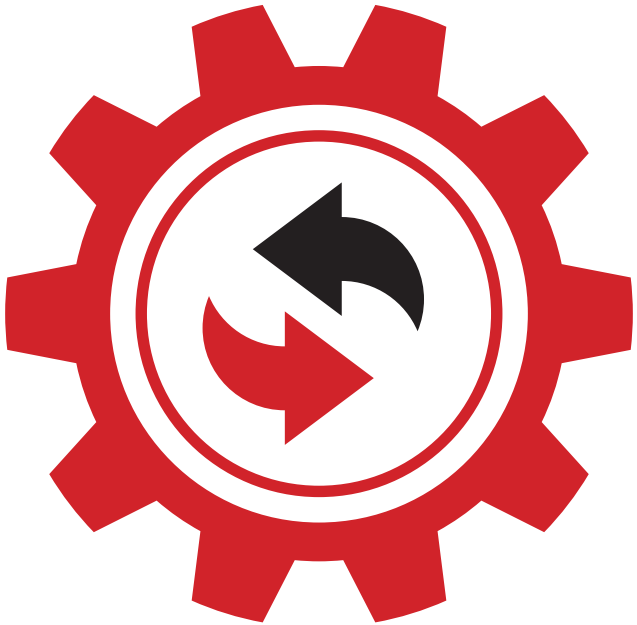


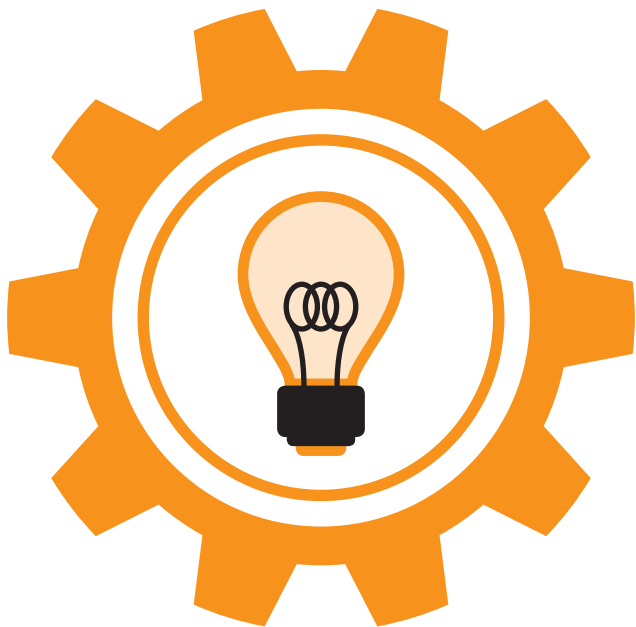
Improve



Identify



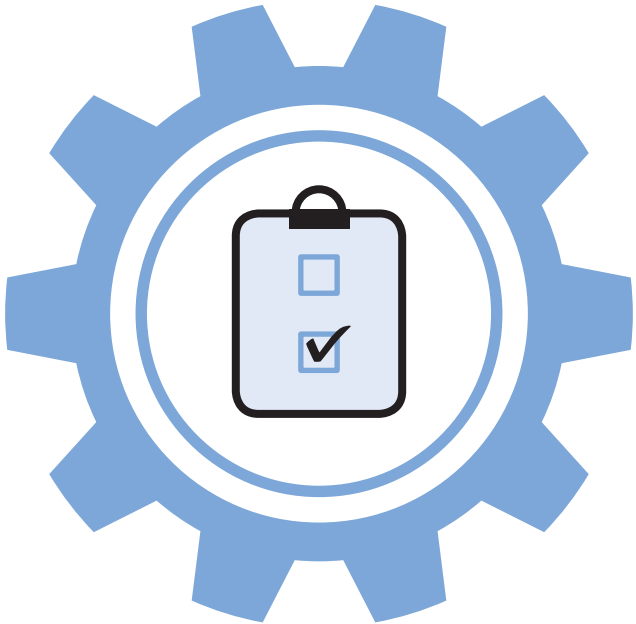
Brainstorm



Design



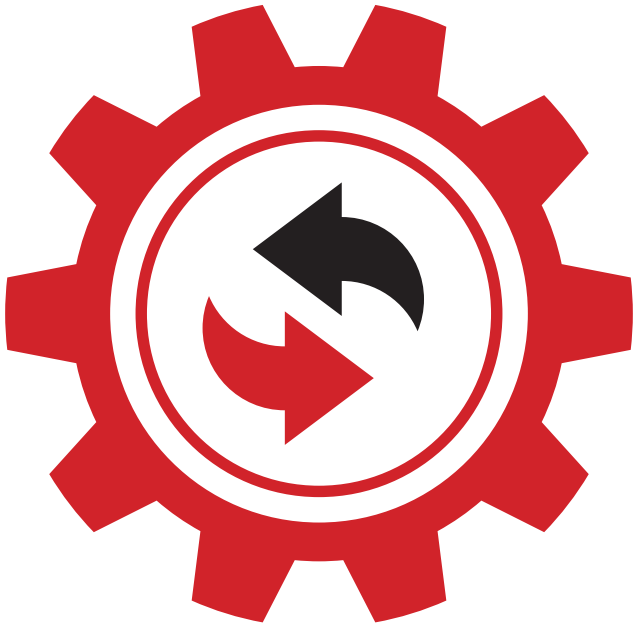
Test



Evaluate



Iterate



Communicate



Prototype



Make



Think



Define

